

HDPE 50100.1

High Molecular Weight High Density Polyethylene Large Part Blow Molding Resin

BLOW MOLDING

RESIN PROPERTIES (1)

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/21.6 kg (HLMI)	-	-	12.5
Density	D792	g/cm³	0.948
Melting Temperature	D3417	°F	260

MECHANICAL PROPERTIES (1)(2)

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	3,800
Elongation at Break	D638	%	600
Flexural Modulus	D790	psi	175,000
Notched Izod Impact Strength (73°F)	D256	ft-lb/in	10
ESCR ⁽³⁾	D1693, B	hrs	-
100% Igepal	_	_	> 600
10% Igepal	-	-	120

- (1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
- (2) The data listed were determined on compression-molded specimens and may, therefore, vary from specimens taken from molded articles.
- (3) Environmental Stress Crack Resistance (ESCR).

CHARACTERISTICS:

- Excellent processability
- · Good melt strength
- Excellent stress cracking resistance
- Good rigidity
- Excellent impact strength

APPLICATIONS:

- · Industrial parts
- · Jerry cans
- Pallets
- Large foamed parts
- Suitable for food packaging
- Toys
- Sheet

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baystar.com 22-06-2023

