

# Lumicene<sup>®</sup> mPE BM359 SG

Metallocene Medium Density Polyethylene High Gloss Blow Molding Resin

### **BLOW MOLDING**

#### **RESIN PROPERTIES**<sup>(1)</sup>

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/2.16 kg	_	_	0.9
190°C/21.6 kg (HLMI)	_	_	25
Density	D792	g/cm³	0.935
Melting Temperature	D3417	°F	255

# **MECHANICAL PROPERTIES** (1)(2)

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	4,000
Elongation at Break	D638	%	> 600
Flexural Modulus	D790	psi	107,000
Izod Impact at 23°C	D256	ft-lb/in	10.5
ESCR <sup>(3)</sup>	D1693, B	hrs	-
100% Igepal	_	_	> 1,000
10% Igepal	_	_	> 1,000

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

(2) The data listed were determined on compression-molded specimens and may, therefore, vary from specimens taken from molded articles. (3) Environmental Stress Crack Resistance (ESCR).

All tests were run under laboratory conditions using American Society for Testing and Materials standards (where applicable) or internal testing procedures. The data is offered in good faith but is intended as a general guide only, and does not necessarily represent results that may be obtained elsewhere. The use of Bayport Polymers LLC ("Baystar") products must be guided solely by the user's own methods for selection of proper formulation to ascertain fitness for any specific application. Baystar disclams any responsibility for misuse or misapplication of its product shand the user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained in the data or the use of the product. The data is provided without reference to any intellectual property issues, as well as defended, state, or local laws which may be necroartered in the use thereoL, BSTAR MAKES 100 MARANTY OF MERCHANTABILITY AND THERE IS NOWARRANTY THAT GODDS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. Baystar's liability and customer's outcass or methods for any claim arising out of sales of its products must be exceed the purptices are expressly limited, a customer optical barchase exceeds for any claim any inclusion goods or refund not to exceed the purptices are expressly limited, any other products any plicabilitor restrict the sale of its products into certain applications. For further information, please contact your plastar representative. All products supplied by Baystar are subject to its standard terms and conditions set out in the contract or applicable purchase erefore. This document many not be distributed, displayed (in any form including and weshele), copied, altered, or repoduct in whole or in part whole as a subject to its standard terms and conditions. For dust the subject of a subject of a subject on the extent Baystar specifically authorizes distributing, displaying and/or copying this document, the user may do so only if the document is unalte

# **CHARACTERISTICS:**

- Outstanding gloss
- Good flexibility
- Excellent impact strength
- Excellent ESCR
- · Soft touch

# **APPLICATIONS:**

- Coextruded glossy bottles
- Monolayer squeezable bottles
- Injection-blow molded containers

