

# **HDPE SB1359NA**

High Density Polyethylene Injection-Stretch Blow Molding Resin

**BLOW MOLDING** 

## **RESIN PROPERTIES (1)**

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/2.16 kg	-	-	2.0
Density	D792	g/cm³	0.963
Melting Temperature	D3417	°F	269

## **MECHANICAL PROPERTIES** (1)(2)

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	4,600
Elongation at Break	D638	%	> 600
Flexural Modulus	D790	psi	210,000
ESCR <sup>(3)</sup>	D1693, B	hrs	_
100% Igepal	-	-	> 200
10% Igepal	-	-	> 125

- (1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
- (2) The data listed were determined on compression-molded specimens and may, therefore, vary from specimens taken from molded articles.
- (3) Environmental Stress Crack Resistance (ESCR).

baystar.com

## **CHARACTERISTICS:**

- ISBM processability
- · High stiffness
- Excellent stress cracking resistance

## **APPLICATIONS:**

- ISBM
- Household chemicals containers
- Industrial chemicals containers
- · Industrial parts
- Food packaging
- Personal care packaging

All tests were run under laboratory conditions using American Society for Testing and Materials standards (where applicable) or internal testing procedures. The data is offered in good faith but is intended as a general guide only, and does not necessarily represent results that may be obtained elsewhere. The use of Bayport Polymers LLC ("Baystar") products must be guided solely by the user's own methods for selection of proper formulation to ascertain fitness for any specific application. Baystar disclaims any responsibility for misuse or misapplication of its products and the user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained in the data or the use of the product. The data is provided without reference to any intellectual property issues, as well all substitutes all the product of the data is provided without reference to any intellectual property issues, as well all substitutes and the product of the product. The data is provided without reference to any intellectual property issues, as well all substitutes and the product of the product. The data is provided without reference to any intellectual property issues, as well all substitutes and the product. The data is provided without reference to any intellectual products and the user the products and the user the products and all the products are expressly limited, and such such as a product of the products and any intellectual products are products and any intellectual products are products as a product in a product into certain applications. For further information, please contact your Baystar representative. All products supplied by Baystar are subject to its standard terms and conditions set out in the contract or applicable purchase order. This document may not be distributed, displayed in any form including and website, to opice, ency or products which whole or in part without Baystar's prove written authorisation. To the extent Baystar application and orde

22-06-2023

