

# **HDPE 6508**

High Density Polyethylene Small Part Blow Molding Resin

**BLOW MOLDING** 

#### **RESIN PROPERTIES (1)**

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/2.16 kg	-	-	0.7
190°C/21.6 kg (HLMI)	-	-	50
Density	D792	g/cm³	0.962
Melting Temperature	D3417	°F	275

## MECHANICAL PROPERTIES (1)(2)

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	4,200
Elongation at Break	D638	%	> 300
Tensile Modulus	D638	psi	185,000
Izod Impact at 23C	D256	ft-lb/in	1.9

<sup>(1)</sup> Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

#### **CHARACTERISTICS:**

- Medium molecular weight
- Very high density
- Excellent processability
- Superior stiffness

## **APPLICATIONS:**

- · Blow molding
- Profile extrusion
- General purpose
- · Food packaging

All tests were run under laboratory conditions using American Society for Testing and Materials standards (where applicable) or internal testing procedures. The data is offered in good faith but is intended as a general guide only, and does not necessarily represent results that may be obtained elsewhere. The use of Bayport Polymers LLC ("Baystar") products must be guided solely by the user's own methods for selection of proper formulation to ascertain fitness for any specific application. Baystar disclaims any responsibility for misuse or misapplication of its products and the user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained in the data or the use of the product. The data is provided without reference to any intellectual property issues, as well all substitutes all the product. The data is provided without reference to any intellectual property issues, as well all substitutes and as which may be encountered in the use thereof. BRAYTER MARCES TON MARRANT OF MERCHANTABILITY AND THERE IS NOW ARRANT THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. Baystar's liability and customer's exclusive emendy for any claims arising out of sales of its products are expressly limited, at customer explored in contraction, to replacement of nonconforming goods or return ont to exceed the purchase price plus transportation charges thereon in respect to a claim. In addition to any prohibitions of use (if any). Baystar may further prohibit or restrict the sale of its products into certain applications. For further information, please contact your Baystar representative. All products supplied by Baystar are subject to its standard terms and conditions set out in the contract or applicable purchase order. This document may not be distributed, displayed in any form including as website, to opice, end, or reproduced in whole or in part without Baystar's proor written authorization. To the extent Baystar application and orderi



<sup>(2)</sup> The data listed were determined on compression-molded specimens and may, therefore, vary from specimens taken from molded articles.