



# Lumicene® mPE 3581UV

Metallocene Medium Density Polyethylene Rotational Molding Resin – Pellet Form

## ROTATIONAL MOLDING

### RESIN PROPERTIES <sup>(1)</sup>

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	–
190°C/2.16 kg	–	–	6.0
Density	D792	g/cm <sup>3</sup>	0.935
Melting Temperature	D3418	°F	252

### MECHANICAL PROPERTIES <sup>(1)</sup>

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	2,600
Elongation at Yield	D638	%	8
Elongation at Break	D638	%	340
1% Secant Modulus	D638	psi	93,000
1% Flexural Modulus	D790	psi	100,000
Vicat Softening Temperature	D1525	°F	239
ESCR <sup>(2)</sup>	D1693, B	hr	–
10% Igepal®, F50	–	–	300
100% Igepal®, F50	–	–	>1,000
UV Rating (G155, cycle 1)	–	–	20
ARM Impact at -40°C	–	ft-lbs	71 / 180

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

(2) Environmental Stress Crack Resistance (ESCR).

### CHARACTERISTICS:

- Second generation metallocene
- Superior mechanical properties
- Outstanding optical properties (gloss)
- Improved dimensional stability
- Easy processing
- UV-20 for outdoor durability

### APPLICATIONS:

- Rotational-molded items
- Toys and carts
- Home and garden
- Recreational and agricultural equipment
- NSF / ANSI standards 51 & 61
- UL 94 HB

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