

Lumicene® mPE M3581 UV

Metallocene Medium Density Polyethylene Rotational Molding Resin - Pellet Form

ROTATIONAL MOLDING

RESIN PROPERTIES (1)

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/2.16 kg	-	-	6
Density	D792	g/cm³	0.935
Melting Temperature	D3417	°F	252

MECHANICAL PROPERTIES (1)

	Method	Unit	Typical Value
Tensile Modulus	D638	psi	93,000
Tensile Strength at Yield	D638	psi	2,600
Tensile Strength at Break	D638	psi	1,700
Elongation at Yield	D638	%	8
Elongation at Break	D638	%	340
Flexural Modulus (1% Secant)	D790	psi	100,000
Vicat Softening Temperature	D1525	°F	239
ESCR ⁽²⁾	D1693	hrs	_
10% Igepal	D1693		300
100% Igepal	-		> 1,000
UV Rating (G155, cycle1)	-	_	16
ARM Low Temperature Impact (0.250", -40°C)	-	ft-lbs	180

⁽¹⁾ Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

CHARACTERISTICS:

- Second generation metallocene
- Superior mechanical properties
- Outstanding optical properties (gloss)
- Improved dimensional stability
- Easy processing

APPLICATIONS:

- NSF standard 51, 61
- Rotational-molded items

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⁽²⁾ Environmental Stress Crack Resistance (ESCR).