

# **HDPE 50100.2**

High Molecular Weight High Density Polyethylene Large Part Blow Molding Resin

**BLOW MOLDING** 

#### **RESIN PROPERTIES (1)**

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/21.6 kg (HLMI)	-	-	10.0
Density	D792	g/cm³	0.950
Melting Temperature	D3417	°F	260

## **MECHANICAL PROPERTIES** (1)(2)

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	3,800
Elongation at Break	D638	%	600
Flexural Modulus	D790	psi	175,000
Notched Izod Impact Strength (73°F)	D256	ft-lb/in	10
ESCR <sup>(3)</sup>	D1693, B	hrs	-
100% Igepal	_	_	> 600
10% Igepal	-	-	120

- (1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
- (2) The data listed were determined on compression-molded specimens and may, therefore, vary from specimens taken from molded articles.
- (3) Environmental Stress Crack Resistance (ESCR).

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#### **CHARACTERISTICS:**

- Good melt strength
- Excellent stress cracking resistance
- · Good rigidity
- Excellent impact strength

## **APPLICATIONS:**

- · Industrial parts
- · Jerry cans
- Pallets
- · Large foamed parts
- Suitable for food packaging
- Toys
- Sheet

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