

HDPE B5845

Bimodal High Density Polyethylene Small Part Blow Molding Resin

BLOW MOLDING

RESIN PROPERTIES⁽¹⁾

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/2.16 kg	-	-	0.45
Density	D792	g/cm³	0.958
Melting Temperature	D3417	°F	272

MECHANICAL PROPERTIES (1)(2)

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	4,500
Elongation at Break	D638	%	200
Flexural Modulus at 2% strain	D790	psi	135,000
Flexural Modulus at 1% strain	D790	psi	165,000
ESCR ⁽³⁾	D1693, B	hrs	-
100% Igepal	_	_	> 800
10% Igepal	_	_	> 300

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

(2) The data listed were determined on compression-molded specimens and may, therefore, vary from specimens taken from molded articles. (3) Environmental Stress Crack Resistance (ESCR).

All tests were run under laboratory conditions using American Society for Testing and Materials standards (where applicable) or internal testing procedures. The data is offered in good faith but is intended as a general guide only, and does not necessarily represent results that may be obtained elsewhere. The use of Bayport Polymers LLC ("Baystar") products must be guided solely by the user's own methods for selection of proper formulation to ascertain fitness for any specific application. Baystar disclaims any responsibility for misuse or misapplication of its products and the user expressly assumes all risk and liability, whether based in contract, thor or otherwise, in connection with the use of the information contained in the dato are the use of the product. The data is provided without reference to any intellectual property issues, as well as defend, state, or icola lability, whether based in contract, thor or otherwise, in connection with the use of the information contained in the dato are the use of the product. The data is provided without reference to any intellectual property issues, as well as defend, state, or icola the second the purchase. The data of the user of the product. The data MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GODDS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. Baystar's liability and customer's oxclusive remedy for any claims arising out of sales of its products are expressly limited, a customer optical bay critica events in postical without sources the purchase or critical scalam. In addition is any ortifications of use (if any), Baystar may further prohibit or restrict the sale of its products into certain applications. For further information, please contact your playstar representative. All products subject to its standard terms and conditions set out in the specifically authorizes distributing, displaying and/or copying this document, the user may doe so only if the document is unaltered and complete, including all of its headers, footers, discla

CHARACTERISTICS:

- Excellent ESCR⁽³⁾
- High stiffness
- Lightweighting potential

APPLICATIONS:

- Bleach and detergent containers
- Industrial chemicals containers
- Industrial parts
- Food packaging

