

# Lumicene<sup>®</sup> mPE M4041 UV

Metallocene Medium Density Polyethylene Rotational Molding Resin - Pellet Form

**ROTATIONAL MOLDING** 

#### **RESIN PROPERTIES**<sup>(1)</sup>

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/2.16 kg	_	-	4
Density	D792	g/cm <sup>3</sup>	0.939
Melting Temperature	D3417	°F	259

# MECHANICAL PROPERTIES (1)

	Method	Unit	Typical Value
Tensile Modulus	D638	psi	117,000
Tensile Strength at Yield	D638	psi	3,000
Tensile Strength at Break	D638	psi	1,700
Elongation at Yield	D638	%	8
Elongation at Break	D638	%	300
Flexural Modulus (1% Secant)	D790	psi	128,000
Vicat Softening Temperature	D1525	°F	247
ESCR <sup>(2)</sup>	D1693	hrs	_
10% Igepal	_		155
100% Igepal	_		> 900
UV Rating (G155, cycle1)	_		> 16
ARM Low Temperature Impact (0.250", -40°C)	-	ft-lbs	180

Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
Environmental Stress Crack Resistance (ESCR).

All tests were run under laboratory conditions using American Society for Testing and Materials standards (where applicable) or internal testing procedures. The data is offered in good faith but is intended as a general guide only, and does not necessarily represent results that may be obtained elsewhere. The use of Bayport Polymers LLC ("Baystar") products must be guided solely by the user's own methods for selection of proper formulation to ascertain fitness for any specific application. Baystar disclaims any responsibility for misuse or misapplication of its products and the user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained in the dato are the use of the product. The data is provided without reference to any intellectual property issues, as well as defend, state, or local luxs which may be use thereore. BAYSTA MAKES TO WARMANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GODDS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. Baystar's liability and customer's outcave of nonconforming goods or refund not to exceed the purchase price tapts transportation charges thereon in respect to any material subject to a claim. In addition 5 or self any, Baystar acutosmer opticable purchase or effect. This document many note distributed, displayed (in any form including and weshele), copied, altered, or claim or hadditions. To be textent Baystar specifically authorizes distributing, displaying and/or copying this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and donther information.

### **CHARACTERISTICS:**

- Second generation metallocene
- Superior mechanical properties
- Outstanding optical properties (gloss)
- Improved dimensional stability
- Easy processing

## **APPLICATIONS:**

- Rotational-molded items
- NSF standard 61

